

Q3-2015 Newsletter

Industry news

Next exhibition – CIOE 2015 – Aug.31-Sep.3 - Shenzhen, China:

HOLO/OR will exhibit in Hall 9, Booth 9150 on the



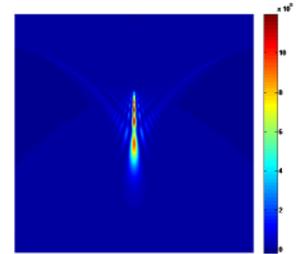
What's New

New Extended-Focus (EF) product page with many examples

HOLO/OR's new Extended depth of focus solution achieves extended (longer) depth of focus as well as high lateral resolution (small beam waist).

Optical elements that present these two conflicting characteristics simultaneously are needed for a variety of applications.

http://www.holor.co.il/Diffractive_Optics_Products/Diffractive_Multifocal_Lens/Elongated_Focus.php



New Multi-Focal (MF) elements with efficiencies >90%

According to customers feedback HOLO/OR have designed and fabricated several designs of multi-level multi-focal DOEs achieving efficiencies >90%. This will assist in lowering laser costs due to lower power usage.

http://www.holor.co.il/Diffractive_Optics_Products/Diffractive_Multifocal_Lens/multifocal-lens.php

DOE Expander - Beam Expander Module

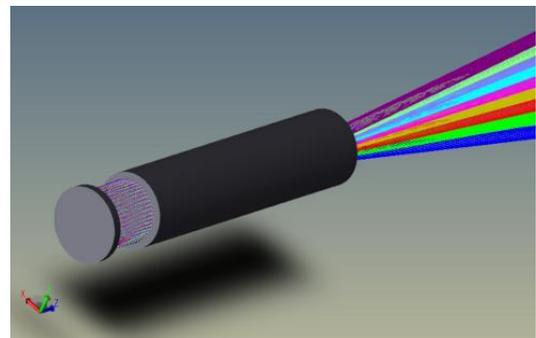
Optimized for Beam Shapers

HOLO/OR introduces a new module for modifying certain output parameters of a Diffractive Optical Element (DOE). The module reduces or expands the full angle of a DOE output by a magnification factor. Unlike standard beam expander, our module takes into considerations the characteristics of our beam shaping, beam splitting and beam foci elements, thus achieving superb results with minimal aberrations.

The module can be beneficial/suitable in the following cases:

- Using the module together with a DOE, to create an overall function that would be hard to manufacture by a single element
- Adding Holo/Or's module to a standard, semi-standard or in-stock DOE with specific full angle to change the full angle of the DOE thus avoiding any NRE payment, and shortening delivery time

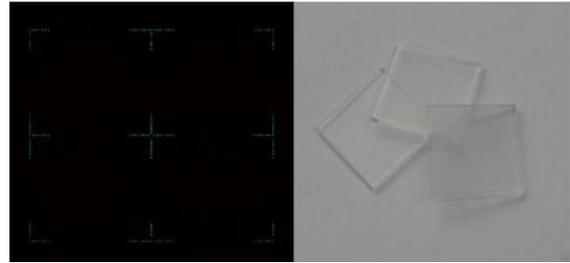
http://www.holor.co.il/Diffractive_optics_Solutions/DOE_Expander.php



Plastic DOEs

Since early 2014, HOLO/OR offers low cost, mass production of diffractive elements using an injection molding technology. The main plastic types are: Polycarbonate, PMMA, Zeonex and Zoner.

http://www.holor.co.il/Diffractive_Optics_Products/plastic_DOEs.php



Applications

Success stories of using diffractive optics by our customers

- 1) [Intensity-Adapted Laser Welding \(IALW\) of Aluminium Alloys - Technische Universität München](#)
- 2) [Applications of Systems for Beam Shaping in Material Processing - Pulsar Photonics GmbH](#)

MultiBeamScanner (MBS)
Optical Principle

Pulsed laser source → Diffractive beam splitter → mask → PULSAR PHOTONICS scanner → Laser processing with a spot array instead of a single spot

Integration and Application of a DOE

Institute for Machine Tools and Industrial Management
Prof. Dr.-Ing. M. Zaeh
Prof. Dr.-Ing. G. Reinhart

DOE for beam shaping

I-shape ($P_L = 7550$ W)

T-shape ($P_L = 6940$ W)

- Realization of the desired intensity distribution with two-level DOE
- Efficiency of the I-Shape DOE: $\approx 80\%$
- Efficiency of the T-shape DOE: $\approx 77\%$

Technical tips

3D beam shapers to remove Zero-order effect

Zero-order can cause serious problems in real world applications. This issue can be addressed in a few levels: design, fabrication and operation. In the the following article we explain the issue and possible solutions.

http://holor.co.il/Diffractive_Optics_Publications/Methods_to_reduce_zero_order.htm